

FULL MORTISE TEMPLATE BALL BEARING



GENERAL PRODUCT INFORMATION: PBB, Inc. template hinges are manufactured to close tolerances and meet all specifications and requirements set by the American National Standards Institute (ANSI).

HINGE SWAGING: A standard swaging of our standard weight full mortise hinge when closed to parallel position provides a 1/16" clearance between leaves.

HEAVY WEIGHT 3" x 6" 3" x 3"

4B81

(ANSI A8111)

Steel-Polished and Plated or Bonderized and Prime Coated for Painting.

4B21

(ANSI A2111)

Brass-Polished and Plated

(ANSI A5111) Stainless Steel-Polished and Satin Finish

- •Recommended for over 3'4" width doors and having a thickness of 2" or more.
- •For heavy weight doors receiving high frequency service.
- •Ball bearing hinges must be used on doors in conjunction with door closers and on all fire rated openings.
- •For hospital type, add HT to suffix of part number.
- •All hinges are ANSI template.

OTHER SPECIFICATIONS:

Height of hinge:

+.000-.015

for 8" x 6"

8.00 + .000

00.8

for 8" x 8"

Width:

 $6.00 \pm .015$ for 8" x 6"

-.015

 $8.00 \pm .015$ for $8" \times 8"$

MATERIAL GAUGE:

.200 ± .005 for 8" x 6" $.200 \pm .005$ for 8" x 8"

8" STANDARD SCREW SIZE

FHMS - 1/4-20 x 1/2" FHWS - 14 x 1-1/2"

PACKAGING INFORMATION:

One hinge per plastic bag, 3 hinges and 1 screw pack per unit carton.

2 unit carton or 6 hinges per master shipping carton.

1 screw pack includes all machine screws (48), and 1/2 wood screws (24). ATMS & AWS also available.